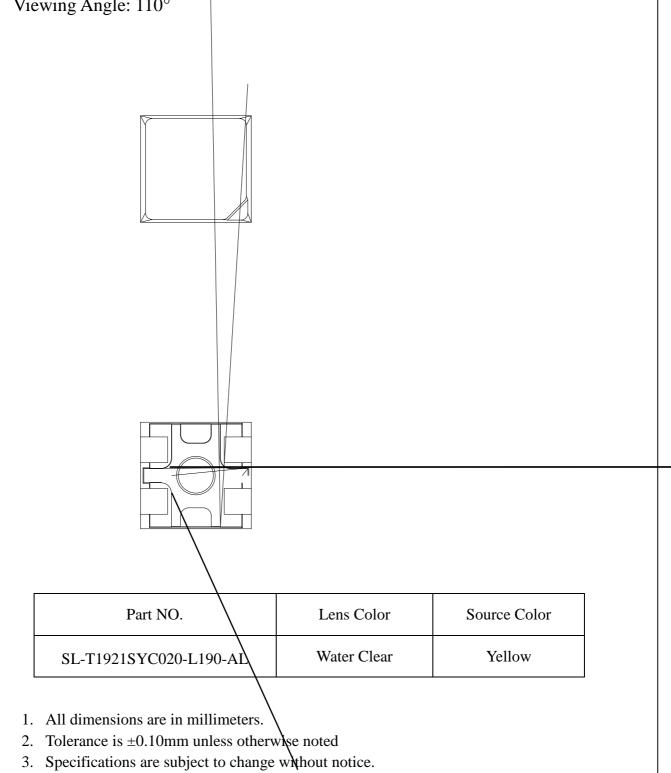


### LIGHT ELECTRONICS CO., LTD.



Pb free product—RoHS compliant Low power consumption, High efficiency Reliable and rugged Long life – solid state reliability Viewing Angle: 110°



# LIGHT



Parameter	MAX	Unit
Power Dissipation	48	mW
Peak Forward Current <sup>*2</sup>	60	mA
Continuous Forward Current	20 mA	
Reverse Voltage	5	V
Electrostatic Discharge(HBM) <sup>*3</sup>	2000	V
Moisture Sensitivity Level <sup>*1</sup>	5a	
Operating Temperature Range	$-40^{\circ}$ C to $+85^{\circ}$ C	
Storage Temperature Range	$-40^{\circ}$ C to $+ 100^{\circ}$ C	
Reflow Temperature	260 for 10 Seconds MAX.	

- (1). Storage requirements before vacuum bag opened: Temperature<30 , Humidity<65%RH;
- (2). Check air leakage and vacuum bag damage before opened. If there is any issue found, check the humidity indicator card immediately after bag opened:
  - a. If color changes on "10% circle" of the humidity indicator card only and not the circles of 20% and above, components can be used without additional handling;
  - b. If color changes on both 10% and 20% circles but not the circles of 30% and above, components must be dehumidified according to the conditions of bullet (5);
  - c. If color changes on 10%, 20%, and 30% circle or above, the product should be returned to the supplier for high temperature dehumidification;
- (3). After bag opened, manual soldering or reflow process must follow the following requirements:
  - a. Complete soldering / reflow within 24 hours;
  - b. Requirements of working environment: Temperature<30 , Humidity<60%RH;
- (4). If the working condition is outside (3)a requirement, the components must be dehumidified according to the conditions of bullet (5);
- (5). Low temperature dehumidification: temperature 60~65 , at least 24 hours;
- (6). Shelf life: 30 days. If it's over 30 days from the production date on the package label, the components must be dehumidified according to the condition of bullet (5). If customer is unable to dehumidify, return components to LIGHT for dehumidification.

Condition for is IFP pulse Pulse Width $\leq 0.1$  ms and duty $\leq 1/10$ .

Static Electricity and surge damages the LED. It is recommend to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

# LIGHT



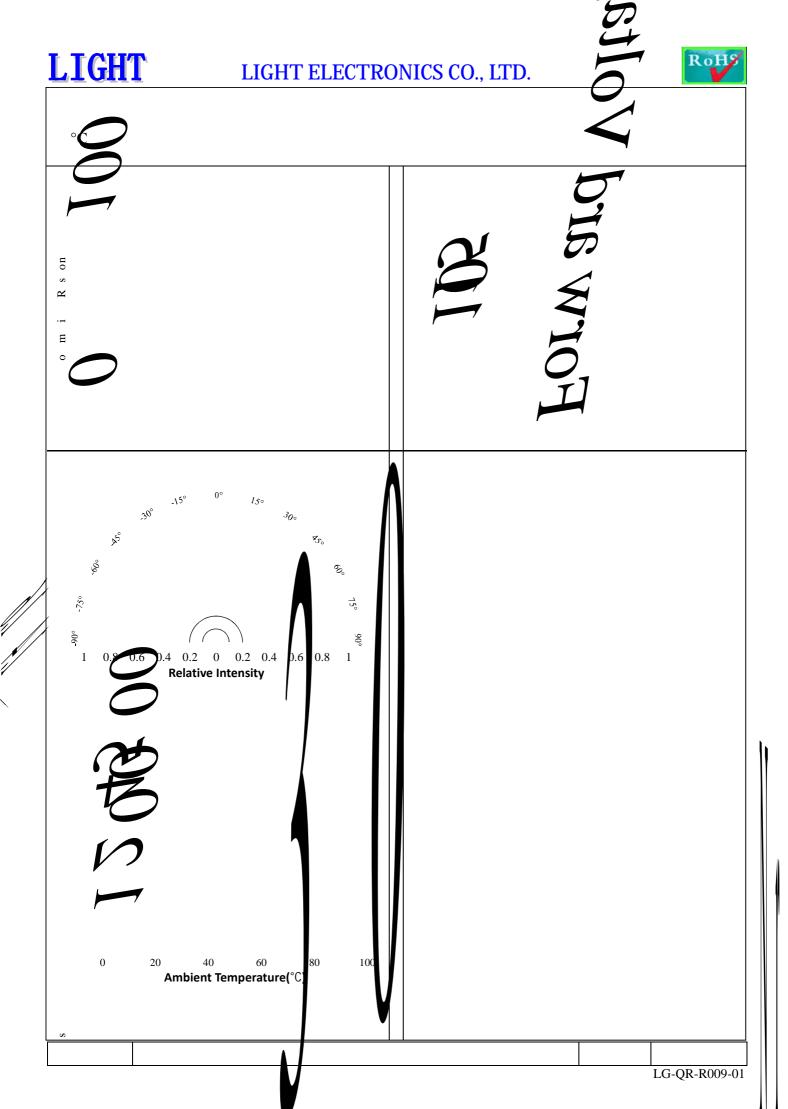
Parameter	Symbol		Min.	Тур.	Max.	Unit	Test Condition
		S12	145		185		I <sub>F</sub> =20mA (Note 1)
Luminous Intensity	Iv	S13	185		- 240 mc	mcd	
		S14 240	310				
Viewing Angle	2θ <sub>1/2</sub> λp			110		Deg.	(Note 2)
Peak Emission Wavelength				585		nm	I <sub>F</sub> =20mA
Dominant Wayalangth	λd	Y1	585		589	nm	I <sub>F</sub> =20mA (Note 3)
Dominant Wavelength	λů	Y2	589		593		
Spectral Line Half-Width	λ			15		nm	I <sub>F</sub> =20mA
Formand Valtage	V	V2	1.9		2.1	v	I <sub>F</sub> =20mA
Forward Voltage	$V_{\rm F}$	V3	2.1		2.3		
Reverse Current	Ι	R			10	μΑ	V <sub>R</sub> =5V

1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve. Tolerance of Luminous Intensity: ±15%.

2.  $\theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.

3. The dominant wavelength,  $\lambda d$  is derived from the CIE chromaticity diagram and represents the

single wavelength which defines the color of the device. Tolerance of Dominant Wavelength: ±1.0nm.
4. Tolerance of Forward Voltage: ±0.1V.



## **LIGHT** LIGHT ELECTRONICS CO., LTD.



### Label Explanation

LIGHT	Light Electronics CQ, LTD.	RoHS
NODEL NAME:_		
quanti Ty: _		
BIN_		
Packi NG Date: _		
REMARKS: _		

LIGHT	El ectronics CO, LTD.	RoHS
NODEL NAME:		
quanti ty: _		
BI N _	 	
Packi ng date:		
CUSTOMER P/N	 	

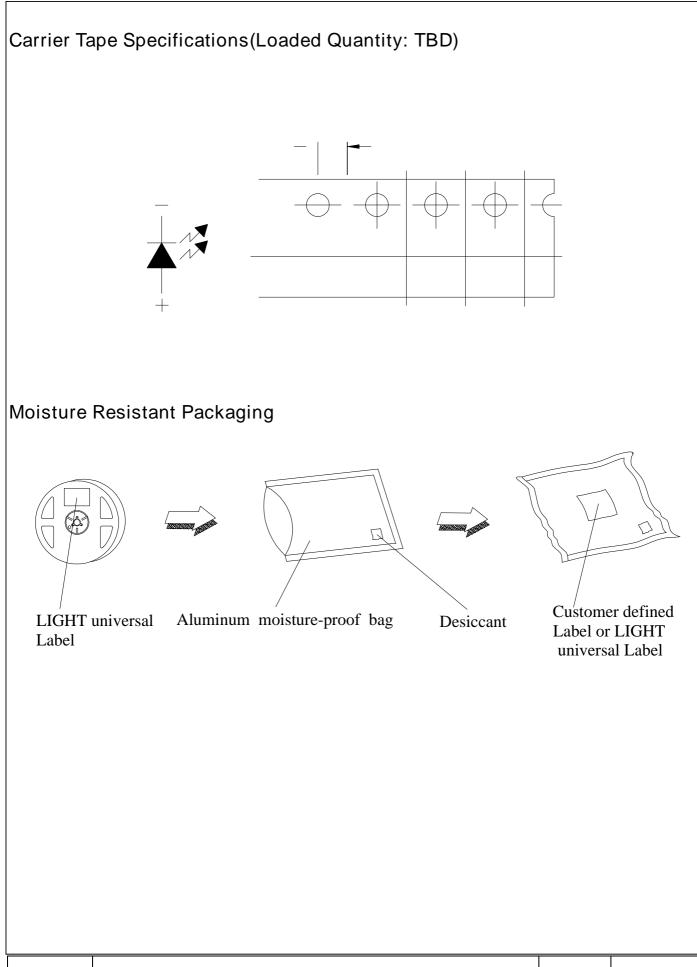
**Reel Dimensions** 

Tolerance unless mentioned is  $\pm 0.2$ mm; Unit = mm

LG-QR-R009-01



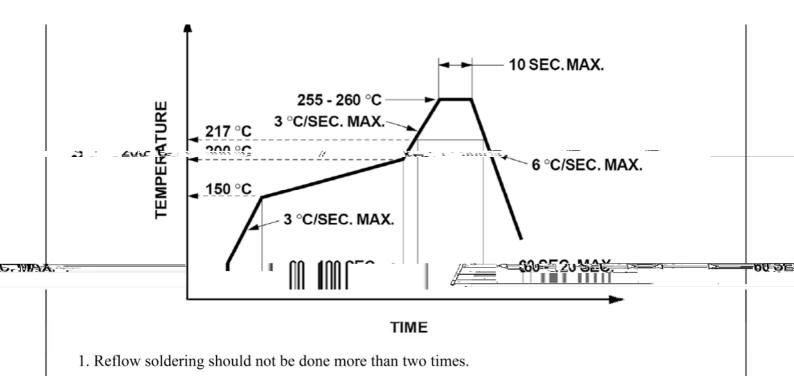






RoH

#### Suggest IR Reflow Condition For Lead Free



2. When soldering, do not put stress on the LEDs during heating.

#### Soldering iron

- 1. When hand soldering, the temperature of the iron must less than  $300^{\circ}$ C for 3 seconds.
- 2. The hand solder should be done only once.

### Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

