





LIGHT ELECTRONICS CO., LTD.

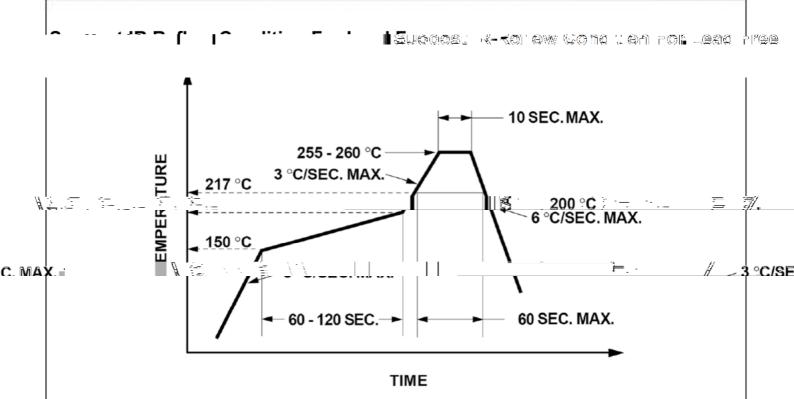


Carrier Tape Specifications (Loaded Quantity: 4000pcs/reel) Moisture Resistant Packaging



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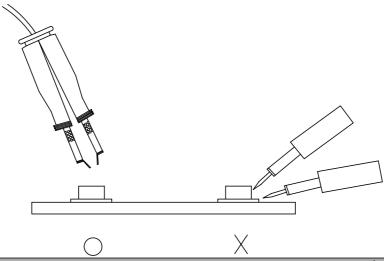
- 1. Reflow soldering should not be done more than two times.
- 2. When soldering, do not put stress on the LEDs during heating.

Soldering iron

- 1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
- 2. The hand solder should be done only once.

Repairing

Renair should not be done after the LEDs have been soldered. When renairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.



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